

# EXCELOL910

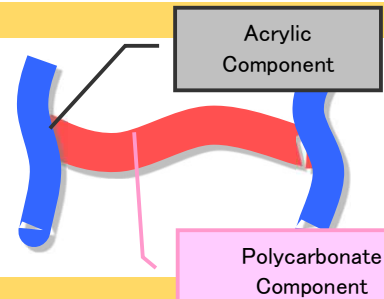
Polycarbonate modified acrylic urethane copolymer

EXCELOL910 is an acrylic urethane copolymer resin that has excellent extensibility, toughness, heat processability and weather resistance.

By copolymerizing acrylic and urethane, we have achieved physical properties that exceed those of blends

## Feature

1. It forms a coating film with excellent weather resistance and transparency.
2. Excellent tear strength of paint film.
3. It can be crosslinked with polyisocyanates.
4. A marking film resin with physical properties equivalent to vinyl chloride film.



## Application

Marking film resin

## Property (Typical)

Item	Condition	EXCELOL910
Component	-	Polycarbonate modified acrylic urethane copolymer
Non-volatile content(%)	105°C × 1h	35
Viscosity (mPa·s, 25°C)	BM type	5000
Hydroxyl Value (mgKOH/g)	Calculated value	4
Appearance	Visual	Pale yellow liquid
Solvent	-	Toluene

## Performance

Item	Condition	Result
Main Agent	Product name	EXCELOL910
Hardener	Product name	EXCELHARDENER D
	Component	Polyisocyanate resin
	NCO content(%)	19.7
	Solid content(%)	100
	Mixing ratio	Weight ratio
Stretch ratio	Film Dumbbell No. 2 Test speed 200mm/min	250%
5% Modulus		15MPa
Yield point		24MPa
Breaking Strength		24MPa
Tear strength		5.5N/mm

Curing condition: 110°C × 15min      Drying thickness: 50um

EXCELHARDENER D: Made by Asia Industry Co.,Ltd.

Tear strength: The strength when the test piece is torn in the 180° direction at 200 mm/min.

## Others

When handling this product, please read the Safety Data Sheet (SDS) and strictly follow the usage instructions and precautions.

This content may be changed without notice.