

# **EXCELATE RUA-054BA**

UV-curable acrylic acrylate

EXCELATE RUA-054BA is an acrylic acrylate that has excellent adhesion to metals (alumite, stainless steel) difficult-to-adhere base plastics.

It can be used as a primer, but due to its high hardness it can also be used as a hard coat.

### Feature

- 1. Suitable for various metal and plastic substrates.
- 2. Low shrinkage.
- 3. Because of its high hardness, it can also be used as a top coat.

### Application

Primer for poorly difficult-to-adhere base plastics.





難接着基材のプライマー

## Property (Typical)

Item	Condition	EXCELATE RUA-054BA	
Component	_	Acrylic acrylate	
Solid content(%)	_	72%	
Viscosity(mPa·s, 25°C)	BM type	1800	
Functional groups	Calculated value	3	
Appearance Visual		Pale yellow liquid	
Solvent -		Butyl acetate	

## Performance

Item		Condition	Result
Pencil hardness	On glass	Load 750g	6H
Adhesion	ABS	condition	100/100
	PC		100/100
	PMMA		100/100
	PET		100/100
	Nylon6		100/100
	Nylon66		100/100
	Aromatic Nylon		100/100
	PSt		100/100
	Aluminum		100/100
	Anodized Aluminum		100/100
	Magnesium alloy		100/100
	SUS304		100/100

Curing Conditions:  $80 \text{mW/cm}^2 \times 1200 \text{mJ/cm}^2$ 

## Others

When handling this product, please read the Safety Data Sheet (SDS) and strictly follow the usage instructions and precautions.

This content may be changed without notice.