

# **EXCELATE RUA-004**

UV-curable urethane acrylate

EXCELATE RUA-004 is a urethane acrylate with high hardness and low shrinkage.

It has low cure shrinkage and is flexible despite being a hard coat.

It is suitable as a coating material for the housings of small home appliances, cosmetic containers, etc.

#### Feature

- 1. Exhibits excellent low cure shrinkage.
- 2. It can also be used as a low shrinkage agent for hard coats.
- 3. Excellent adhesion to various plastic substrates, suitable for a wide range of substrates.

### Application

Coating materials for plastic substrates



### Property (Typical)

Item	Condition EXCELATE RUA-004		
Component	_	Urethane acrylate	
Solid content(%)	_	80	
Viscosity(mPa·s, 25°C)	BM type	1500	
Functional groups	Calculated value	9	
Appearance Visual		Pale yellow liquid	
Solvent	_	- Butyl acetate	

#### Performance

Item		Condition	Result
Adhesion	PC		100/100
	ABS	JIS K5600-5-6 Grid adhesion test	100/100
	PET	(100 grids in total) 100 is perfect.	100/100
	PMMA	. (100 g	100/100
Pencil hardness	PC		Н
	PET	Load 750g	2H
	PMMA		8H
Curing shrinkage	PET film	Average lift of the four corners	0.6mm

Curing Conditions: 80mW/cm<sup>2</sup> × 1000mJ/cm<sup>2</sup> Drying thickness: 10um

Curing shrinkage: PET film10cm  $\times$  10cm Average lift of the four corners after curinging

## Others

When handling this product, please read the Safety Data Sheet (SDS) and strictly follow the usage instructions and precautions.

This content may be changed without notice.